

Safety Information

- Always read and follow the instructions before use.
- When assembling and using this product, basic safety precautions must always be followed to reduce risk of personal injury and damage to the product or surroundings. Be sure to keep all children and pets away from assembly area.
- Do not attempt to assemble the gazebo in windy condition.
- Do not place your gazebo in an area exposed to excessive wind.
- Some parts contain sharp edges. Wear protective gloves when handling these items.
- You must schedule enough time to complete the assembly. You can not leave the unit unattended if it is not fully assembled, even if it is already anchored to the ground.
- You should begin the assembly no less than 6 feet from any fixed obstruction such as fences, a garage, a house, overhanging branches, electrical wires or washing lines.
- You must assemble your gazebo on a level ground or platform. The unit must be anchored to either wood, stone tiles or concrete using appropriate screws for that flooring, or anchored into the earth or grass with proper camp nails or anchors.
- Your gazebo has been designed to be a non-permanent structure. Do not use this gazebo in storms, cyclones or very strong winds.
- The unit must always remain anchored properly to the floor or ground using the appropriate fixings to enjoy safe usage of the gazebo.

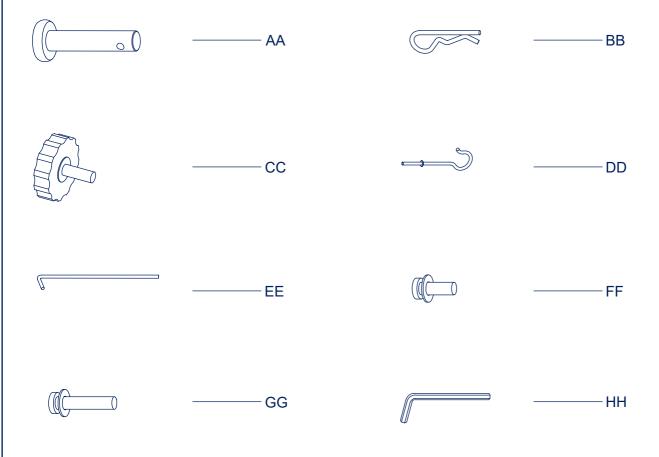
Assembly tips

- We recommend using minimum two people to assemble the gazebo.
- Additional tools you will need include two ladders, work gloves and a spirit level.
- Do not destroy or discard boxes until the gazebo is fully assembled.
- Do not fully tighten bolts until assembly is completed. Be careful to not over tighten bolts if using a power driver.
- Ensure you understand each step and get the required parts ready before beginning.

Pre-Assembly

HARDWARE INCLUDED

NOTE: Hardware not shown to actual size.

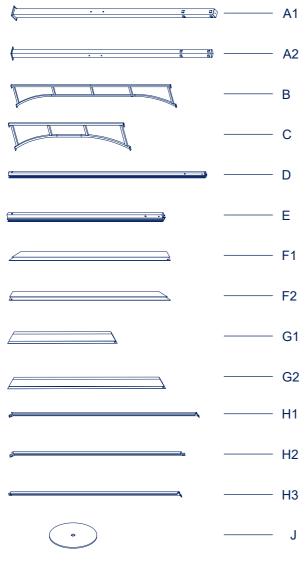


Part	Description	Qty
AA	Connect Pin	6
BB	Securing Wire	6
CC	Securing Knob	6
DD	Hook	1
EE	Anchor	8
FF	Bolt (M6x15)	4
GG	Bolt (M6x35)	4
НН	Allen Key	1

2

Pre-Assembly (continued)

PACKAGE CONTENTS

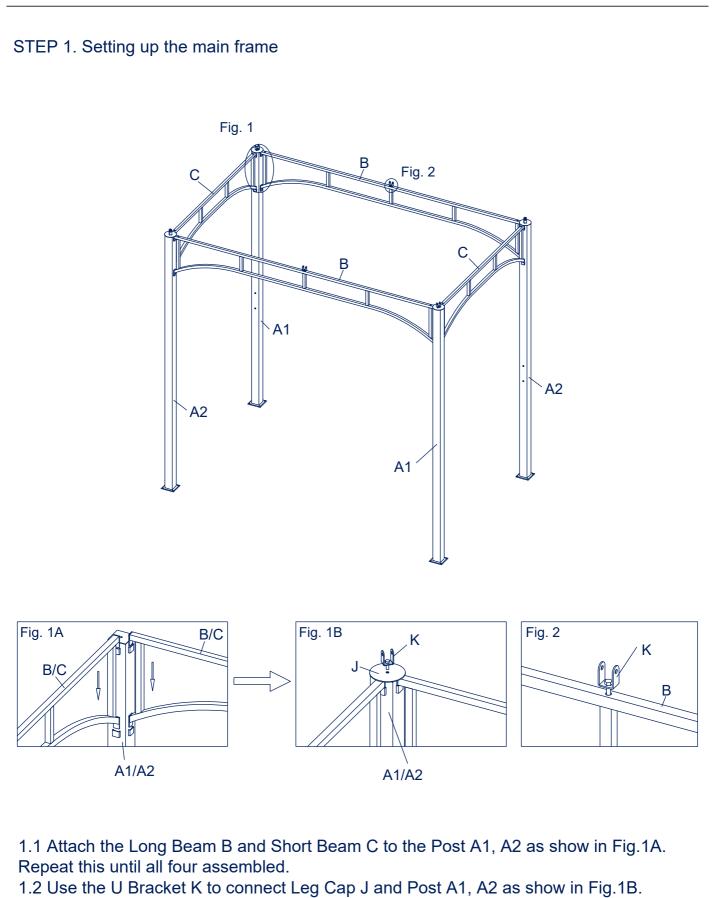


Part	Description	Qty
A1	Post 1	2
A2	Post 2	2
В	Long Beam	2
С	Short Beam	2
D	Corner Roof Rib	4
Е	Middle Roof Rib	2
F1	Left Slot	2
F2	Right Slot	2
G1	Upper Slot	2
G2	Lower Slot	2
H1	Roof Edge Bar 1	2
H2	Roof Edge Bar 2	2
H3	Roof Edge Bar 3	2
J	Leg Cap	4

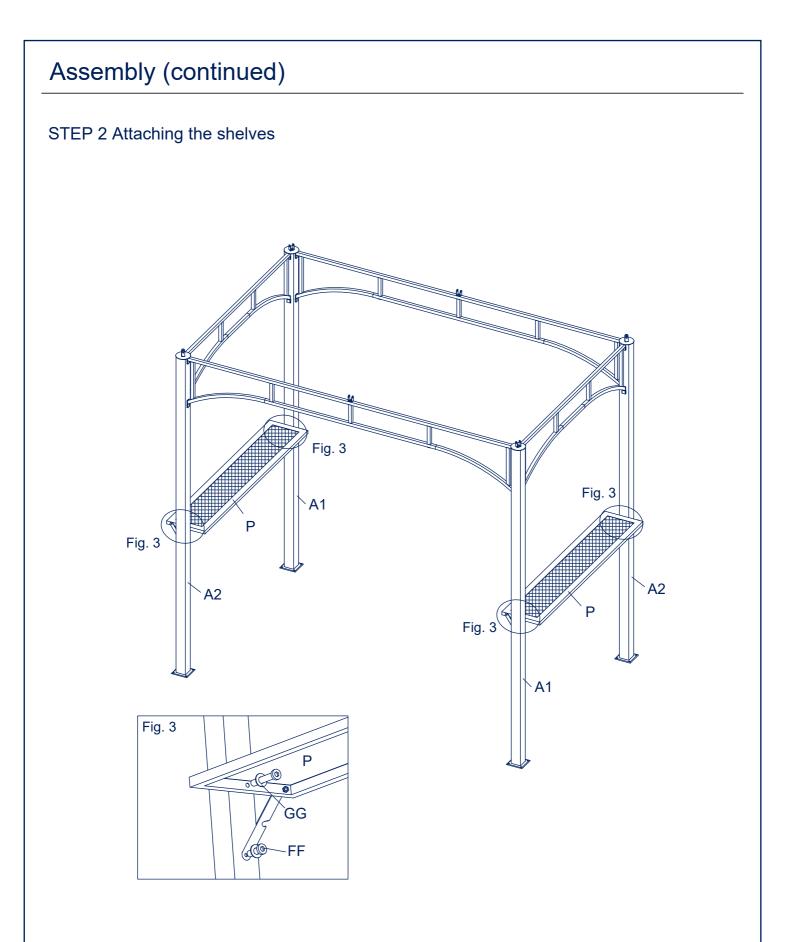
	 K
	 М
	 Ν
/	 Ρ
()	 Q1
- Co	 Q2
	 R1
	 R2
	 R3
	 R4
	 R5
	 R6
	 R7

Part	Description	Qty
К	U Bracket	6
М	Roof Cover	1
N	Roof Connector	1
Р	Shelf	2
Q1	Corner Connector Cap	4
Q2	Middle Connector Cap	2
R1	Panel 1	2
R2	Panel 2	2
R3	Panel 3	2
R4	Panel 4	2
R5	Panel 5	2
R6	Panel 6	2
R7	Panel 7	2

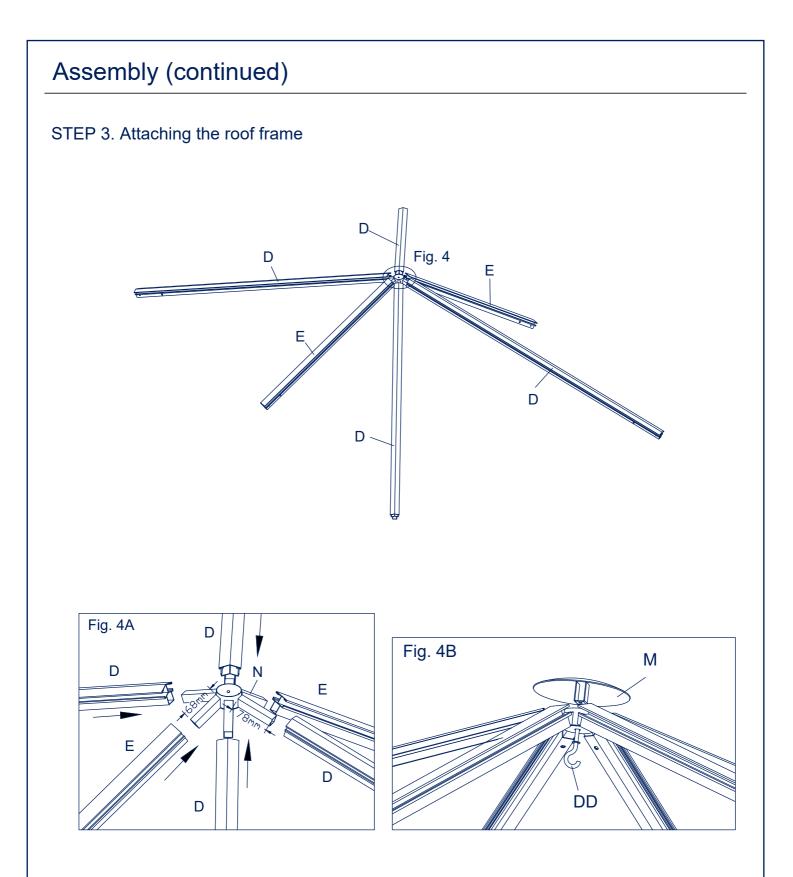
Assembly



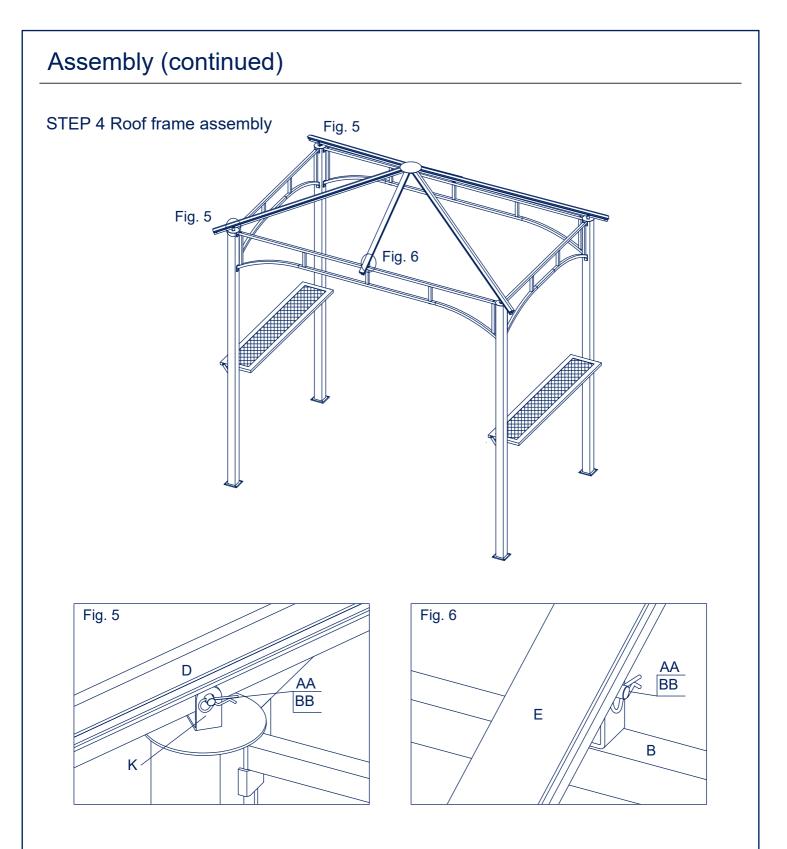
1.3 Attach the U Bracket K to the middle of Long Beam B as show in Fig.2



2.1.Attach Shelf P to Post A1/Post A2 with Bolt (M6x35) GG and attach bottle opener to Post A1/Post A2 with Bolt (M6x15) FF as show in Fig.3. The bar with a bottle opener, can open a beer bottle.



- 3.1 Attach the Corner Roof Rib D to the long tube (78mm) on Roof connector N and attach the Middle Roof rib E to the short tube (68mm) on Roof connector N as show in Fig.4A.
- 3.2 Fix Hook DD to the central, insert the Hook DD through Roof Connector N and attach to the Roof Cover M as show in Fig.4B.



- 4.1 Mount the Corner Roof Rib D to U Bracket K at corner. Adjust to line up the pin holes at Corner Roof Rib D and U bracket K. Insert Pin AA through the pin holes to secure the Corner Roof Rib D to the U bracket K as show in Fig.5. Then insert the Securing Wire BB into Pin AA.
- 4.2 Mount the Middle Roof Rib E to U Bracket K at middle of Long Beam B. Adjust to line up the pin holes at Middle Roof Rib E and U bracket K. Insert Pin AA through the pin holes to secure the Roof Rib E to the U bracket K as show in Fig.6. Then insert the Securing Wire BB into Pin AA.

Assembly (continued)

STEP 5: Roof Panel assembly

Expose this side to sunligi Exposez ce côté au solei

Keep these words side facing up

R4

Ĥ

R6

R5

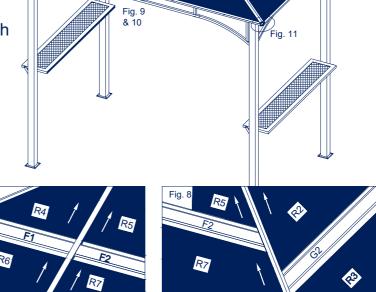
R7

Т

Critical step to finish the assembly! It is recommended to have multiple hands to help for this assembly.Do not try to do this assembly alone. It is a slow muscle taking process and be always patient and cautious. Please always wear protective glove!

Make sure that the side of roof panels with words "Expose this side to sunlight" must face upwards towards the sun.

Fig. 7



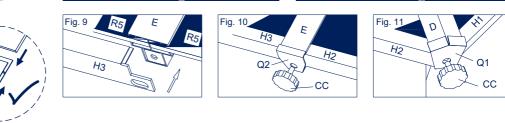
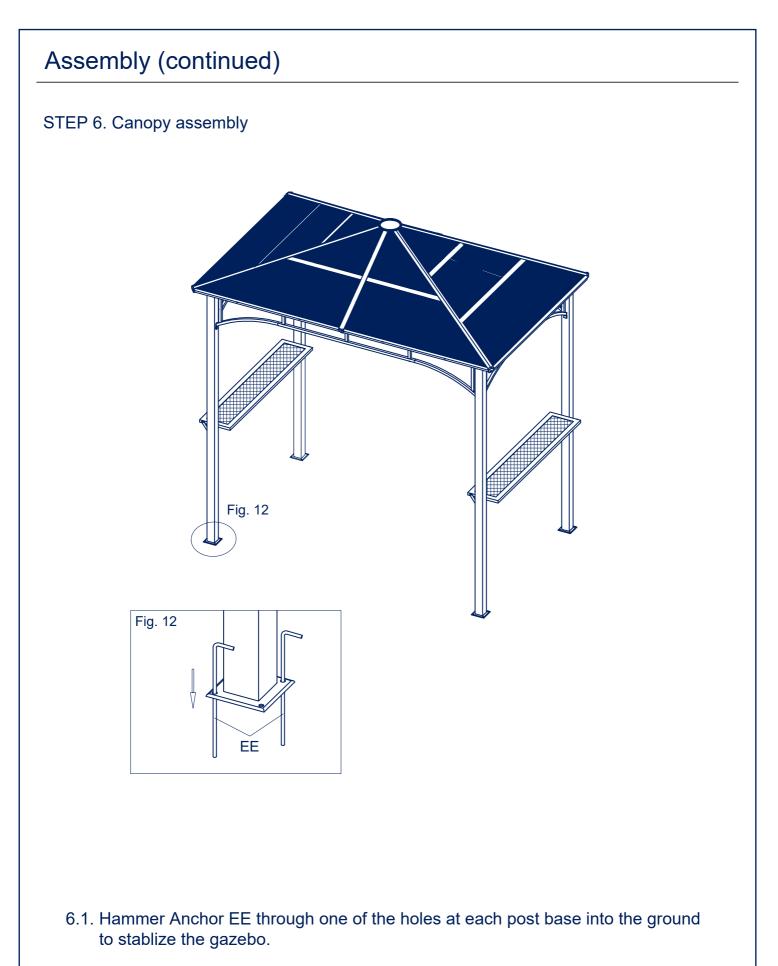


Fig. 7

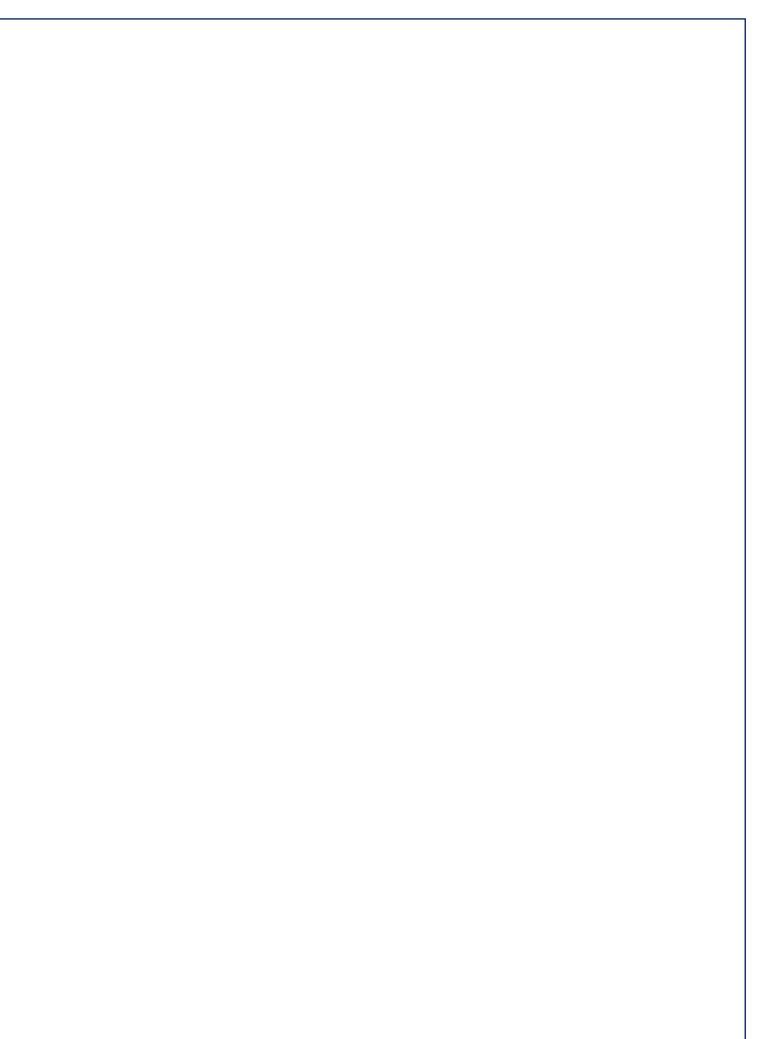
R6

- 5.1 Pair Roof Panel R6/R7 and Roof Panel R4/R5 and slide them into Slot Part F1/F2 to form a completed triangular shaped roof panel. Be cautious to avoid bending this roof panel. Insert the assembled roof panel to triangular shaped panel frame as show in Fig 7.
- 5.2 Once complete Fig.7, attach Roof Edge Bar H2/H3. Mount the Middle Connector Cap Q2, and use Securing Knob CC to secure the roof panel to the frame as show in Fig 9&10.
- 5.3 Pair Roof Panel R1 and R2 and R3 and slide them into Slot Part G1/G2 to form a completed triangular shaped roof panel. Be cautious to avoid bending this roof panel. Insert the assembled roof panel to triangular shaped panel frame as show in Fig 8.
- 5.4 Once complete Fig.8, attach Roof Edge Bar H1. Mount the Corner Connector Cap Q1, and use Securing Knob CC to secure the roof panel to the frame as show in Fig 11.
- 5.5 Repeat the processes until all the roof panel been assembled to the roof frame.



Finally, please check and tighten all the bolts and nuts before you use it. Congratulations, you have done the gazebo set up!









SKU: 2894281 Code: 19JS00120203S Email: service@casualwayusa.com CASUALWAY USA LLC C/O LEADER LEISURE INTL CO LTD 1623 LOLA WAY OXNARD CA 93030 v1. 2021