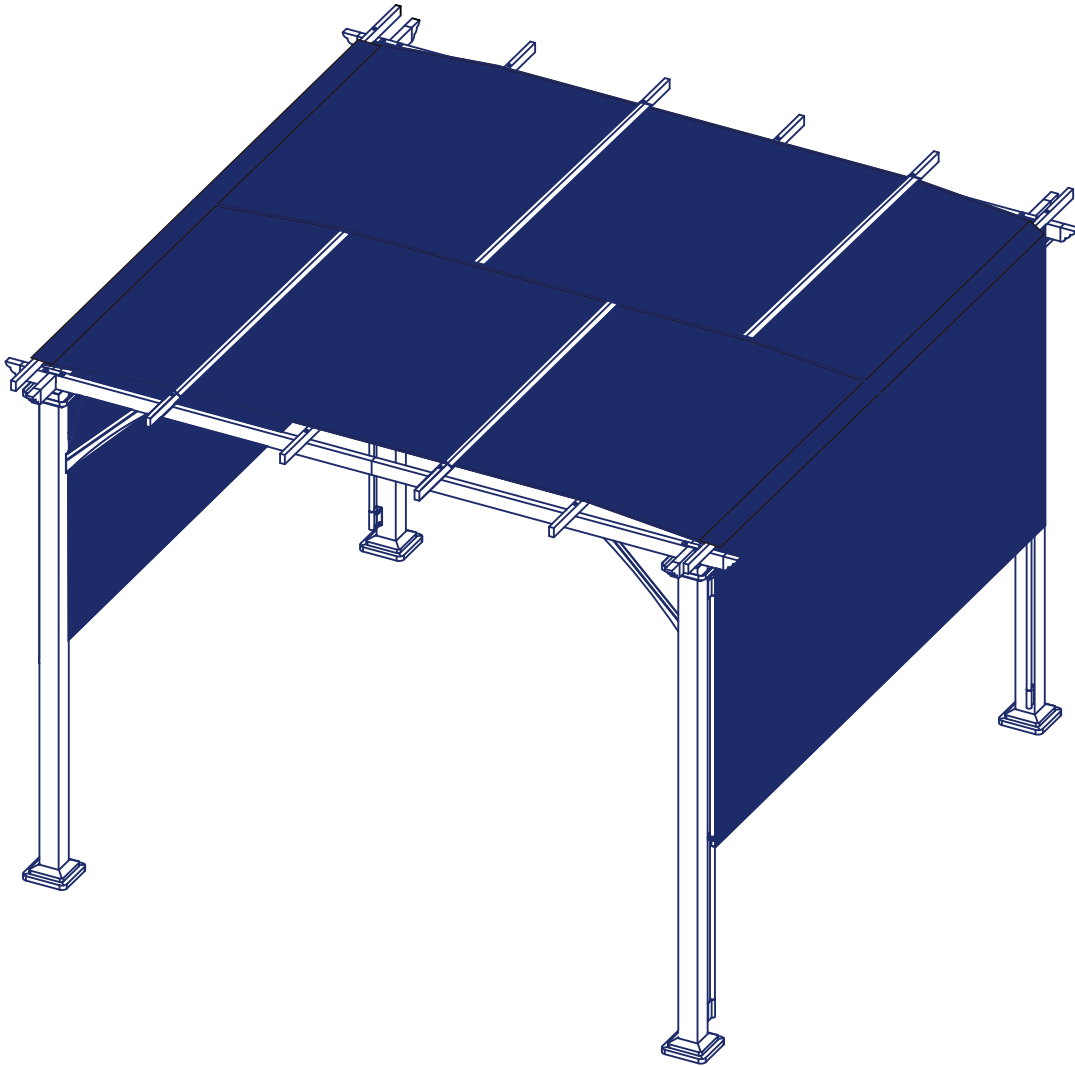




## Instruction Manual



## Instruction Manual

**SKU: 6414-282**

**Sumatra 10'x 10' Pergola  
with Sliding Fabric Roof**

## Safety Information

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- **WARNING:** KEEP ALL FLAME AND HEAT SOURCES AWAY FROM THIS TENT FABRIC. This Tent is Made With Fabric That Meets CPAI-84 Specification For Flame Resistance. It is Not Fireproof. The Fabric Will Burn If Left In Continuous Contact With Any Flame Source. The application of any foreign substance to the tent fabric may render the flame-resistant properties ineffective.
- Always read and follow the instructions before use.
- When assembling and using this product, basic safety precautions must always be followed to reduce risk of personal injury and damage to the product or surroundings.
- Be sure to keep all children and pets away from assembly area.
- Some parts contain sharp edges. Wear protective gloves when handling these items.
- It is recommended that, for safety issues, at least 2 people assemble the gazebo. You must schedule enough time to complete the assembly. You cannot leave the unit unattended if it is not fully assembled, even if it is already anchored to the ground.
- You should begin the assembly no less than 6 feet from any fixed obstruction such as fences, a garage, a house, overhanging branches, electrical wires or laundry lines.
- You must assemble your unit on level ground or platform. The unit must be anchored to either wood, stone tiles or concrete using appropriate screws for that flooring, or anchored into the ground or grass with proper camp nails or anchors. Failure to do so may risk blowing away by wind.
- Check that all screws are tight before and during usage.
- Do not place any type of heat conductor under, or within 5 feet of, the unit including, but not limited to a barbeques or space heaters.
- The gazebo is designed to provide shade only. Do not use this gazebo in strong wind and rain. Wind and rain can damage the gazebo and could result in injury to you and others.

## Care and Maintenance

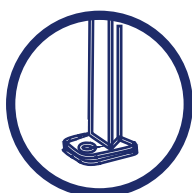
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- Hand wash canopy with a mild solution of soap and water, rinse completely. Do not use bleach or solvents.
- Inspect frame periodically to ensure all bolts and nuts are tight.
- Your gazebo has been created for three seasons however the roof will not resist to cold and heavy and/or continuous snow accumulation. The frame may be left up year-round however you **MUST** remove the roof canopy during winter. For areas where there is severe cold during winter it is recommended that you remove the Roof Canopy, Mosquito Netting (and Curtain if you have purchased it) and store them safely in a dry area throughout these conditions.
- The unit must always remain anchored properly to the floor or ground using the appropriate screws to enjoy safe usage of the gazebo.
- Check periodically that all screws are tight to maintain the solidity of the structure.
- Do not put any Mosquito Netting (and Curtain) in any washing machine or dryer.

**Extra Reminder:** This gazebo has been created as a non-permanent structure. It is designed for sun shade and is not a shelter against adverse weather conditions. Do not use this gazebo in storms, hurricanes, typhoons, strong wind, and rain. Be aware that the water may sit and pool at the fabric canopy top after rain and may cause severe damage to the gazebo. Please take a minute to lose and remove the roof canopy at least before the weather!

## PLEASE READ

This is a shade structure, not intended to use in rain, very windy or other severe weather conditions. The structure may collapse due to water pooling on canopy or strong wind blow. The canopy top must be loosed and/or removed to avoid weather damage.



*Secure the frame*



*Keep away from  
heat sources and  
open flames.*



*Do not use during  
severe weather  
conditions.*



*Do not use in  
windy conditions*

# Pre-Assembly

## PLANNING ASSEMBLY

- It will take minimum two people to complete the assembly process.
- A free-standing ladder is needed during the assembly.
- While assembling the unit do not always tighten the bolts until the entire step is completed.
- You should begin the assembly no less than 6 feet from any fixed obstruction such as fences, a garage, a house, overhanging branches, electrical wires or laundry lines.
- Use a drill that has a narrow body or has an extension adaptor for certain connections and be sure to use low torque so as not to damage the bolt heads.

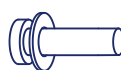
## HARDWARE INCLUDED



**NOTE:** Hardware not shown to actual size.



————— AA



————— BB



————— CC



————— DD



————— EE



————— FF



————— GG

Part	Description	Qty
AA	Bolt (M6x12)	84
BB	Bolt (M6x35)	8
CC	Bolt (M6x55)	12
DD	Bolt (M6x75)	8
EE	Allen Key	2
FF	Anchor	4

## Pre-Assembly (continued)

### PACKAGE CONTENTS



————— A1



————— A2



————— B1



————— B2



————— C1



————— C2



————— D1



————— D2



————— E1



————— E2



————— F



————— G



————— H1



————— H2



————— M



————— N



————— O



————— R



————— S



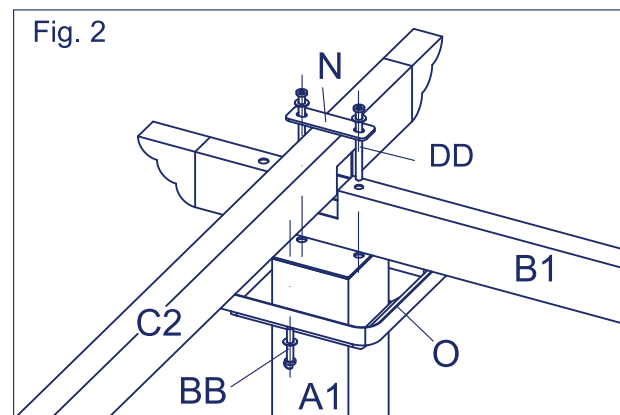
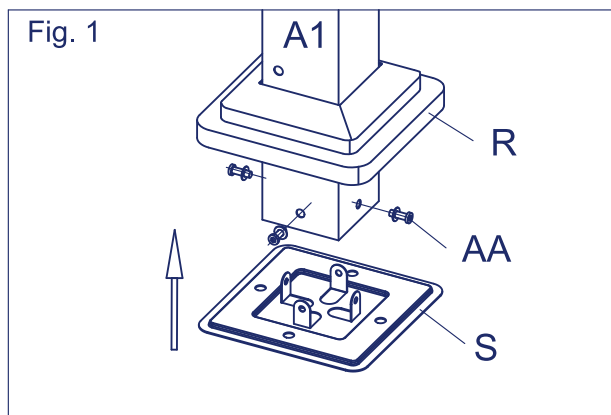
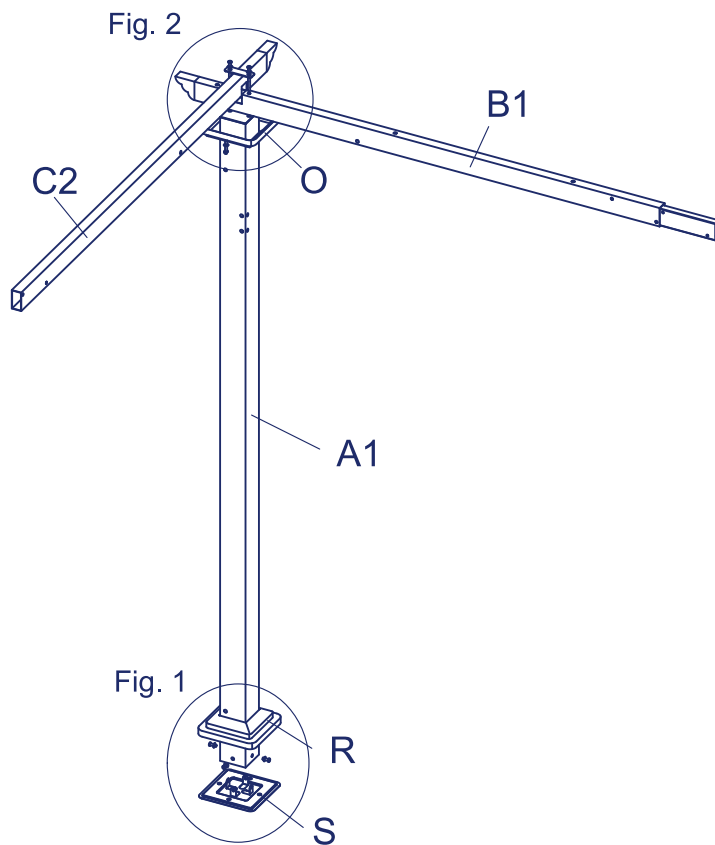
————— P

Part	Description	Qty
A1	Post A1	2
A2	Post A2	2
B1	Cross Beam B1	2
B2	Cross Beam B2	2
C1	Cross Beam C1	2
C2	Cross Beam C2	2
D1	Roof Tube D1	6
D2	Roof Tube D2	6
E1	Pulling Rod E1	2
E2	Pulling Rod E2	2

Part	Description	Qty
F	Guide Tube F	4
G	Bracket G	8
H1	Connector H1	4
H2	Connector H2	4
M	Bracket M	4
N	Bracket N	4
O	Post Decoration O	4
R	Post Decoration R	4
S	Post Hoof	4
P	Shade Fabric	1

# Assembly

## STEP 1. Post assembly



1. Let Post Decoration R pass through Post A1 first. Then use Bolt (M6x12) AA to connect Post A1 and Post Hoof S.

2. Let Post Decoration O pass through Post A1 first. Please make sure to complete this steps before next following steps. Then use Bolt (M6x75) DD and Bracket N to assemble Cross Beam C2 and Cross Beam B1 to Post A1. Use Bolt (M6x35) BB to connect Post Decoration O and Cross Beam C2.

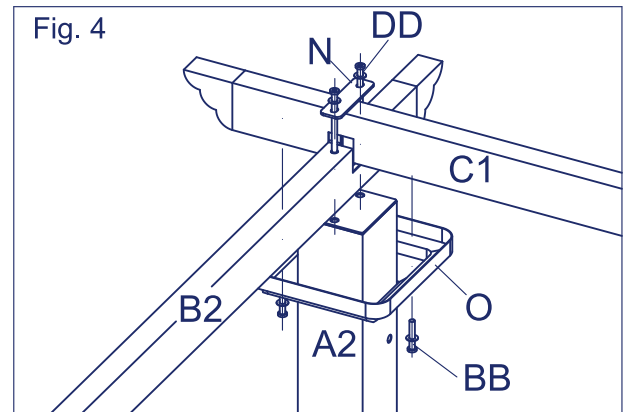
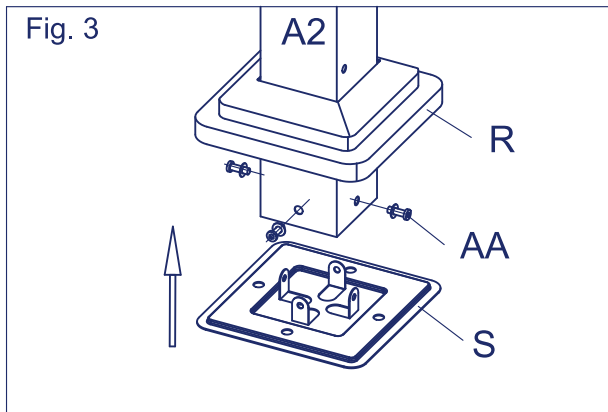
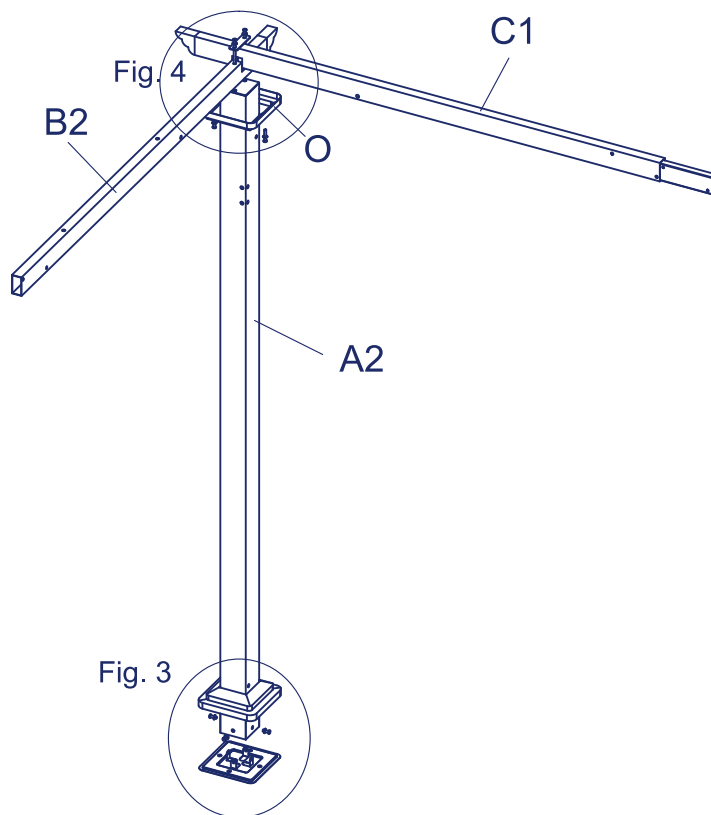
Repeat the assemble to connect the another pairs of post.



**Note:do not tighten bolts until all parts are connected**

# Assembly (continued)

## STEP 2. Post assembly



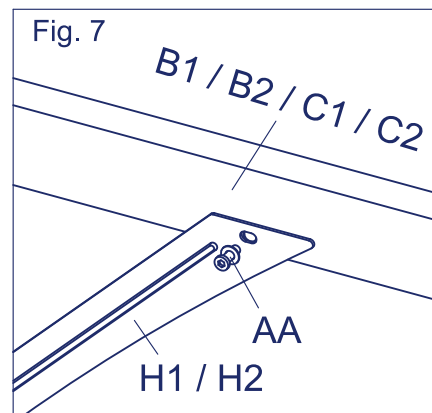
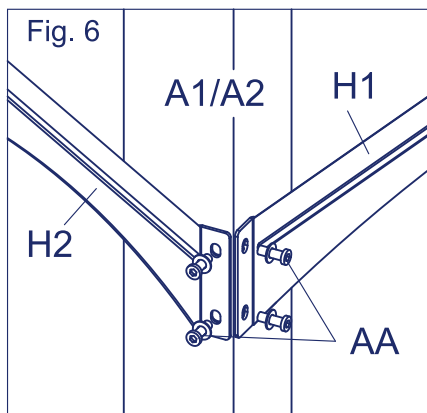
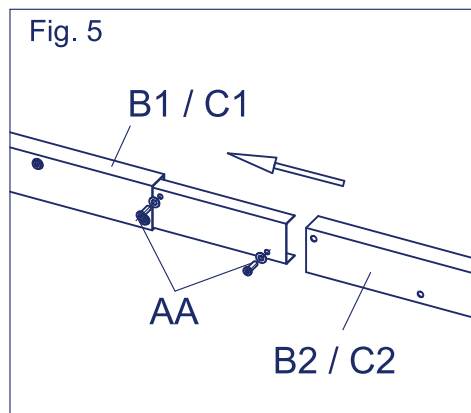
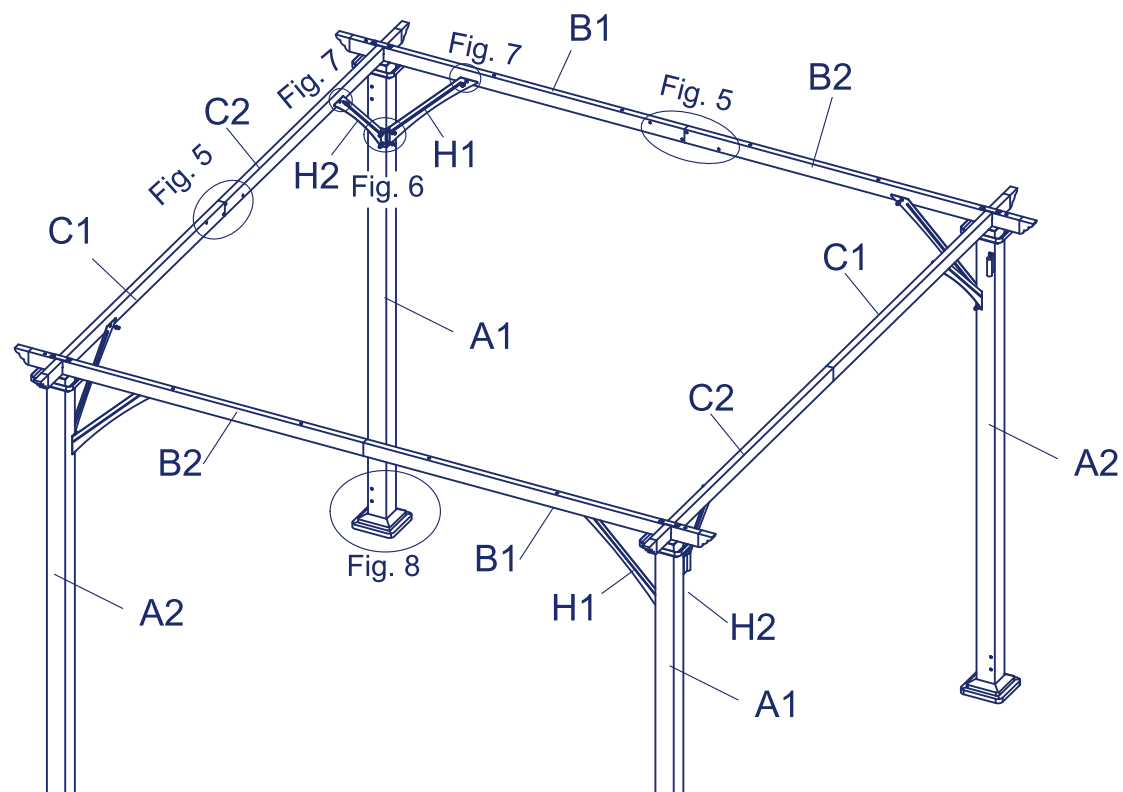
3. Let Post Decoration R pass through Post A2 first. Then use Bolt (M6x12) AA to connect Post A2 and Post Hoof S.

4. Let Post Decoration O pass through Post A2 first. Please make sure to complete this steps before next following steps. Then use Bolt (M6x75) DD and Bracket N to assemble Cross Beam C1 and Cross Beam B2 to Post A1. Use Bolt (M6x35) BB to connect Post Decoration O and Cross Beam C1.

Repeat the assemble to connect the another pairs of post.

## Assembly (continued)

### STEP 3. Setting up the main frame



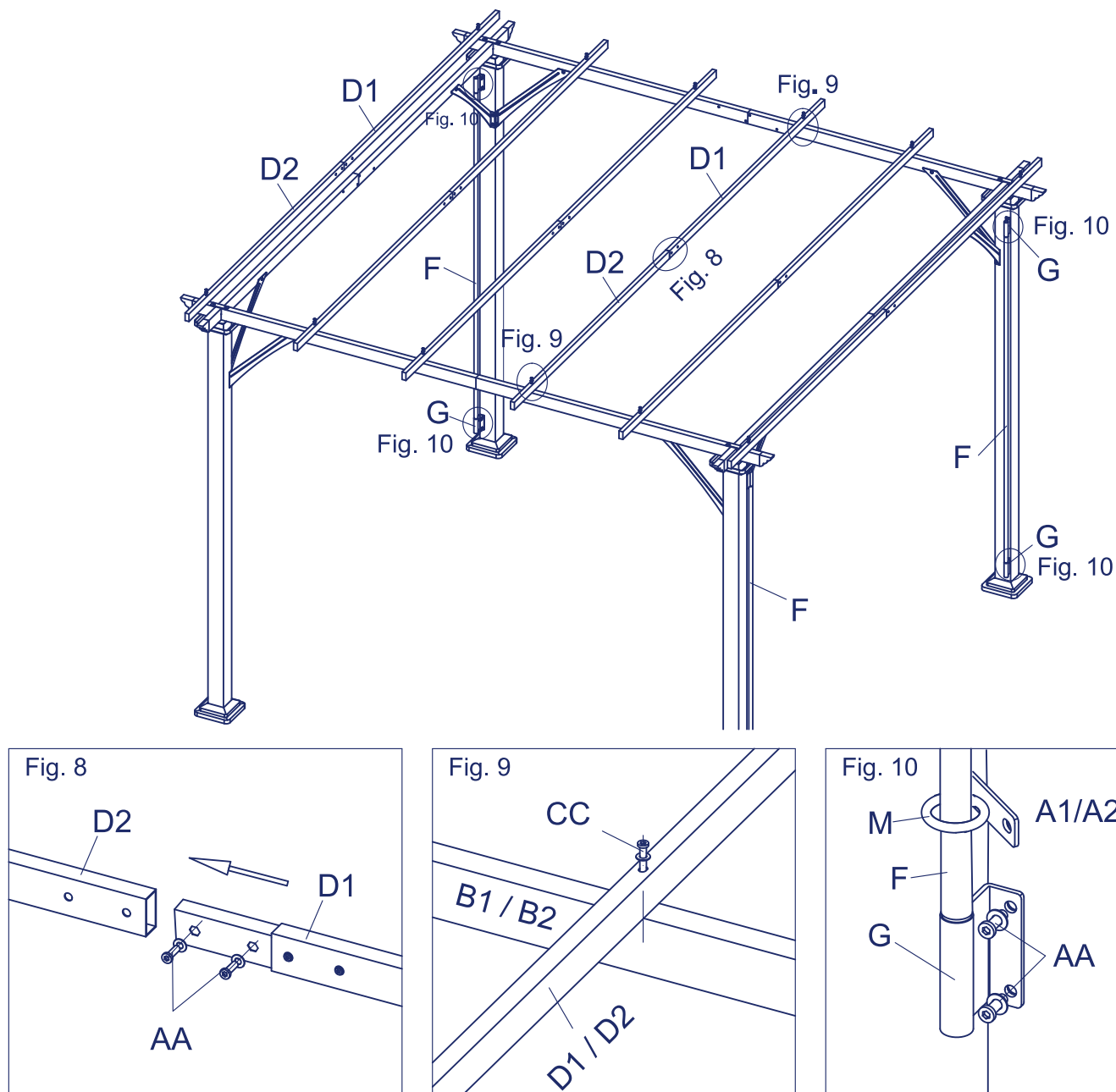
5. Use Bolt (M6x12) AA to connect Cross Beam B1 and Cross Beam B2.  
Use Bolt (M6x12) AA to connect Cross Beam C1 and Cross Beam C2.
6. Use Bolt (M6x12) AA to connect Connector H2/H1 and Post A1/A2.
7. Use Bolt (M6x12) AA to connect Connector H2/H1 and Cross Beam B1/B2/C1/C2.

Repeat the assemble to connect the another connector.



## Assembly (continued)

### STEP 4. Attaching the roof frame



8. Use Bolt (M6x12) AA to connect Roof Tube D1 and Roof Tube D2.

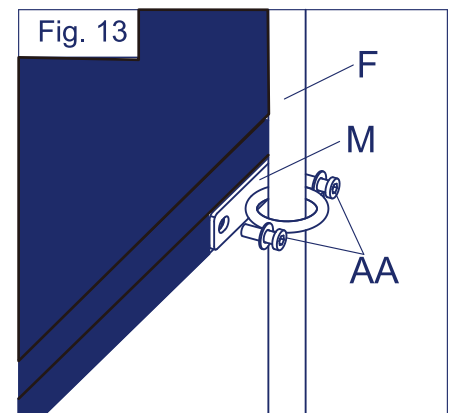
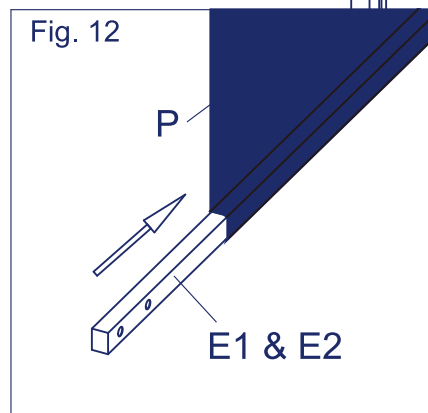
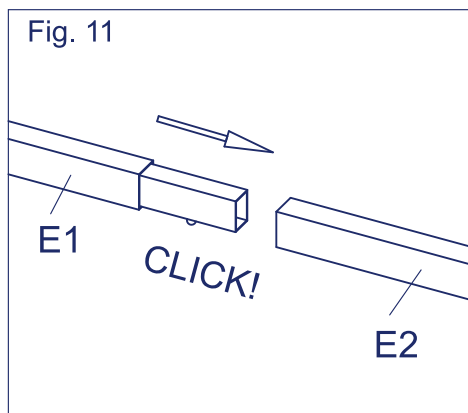
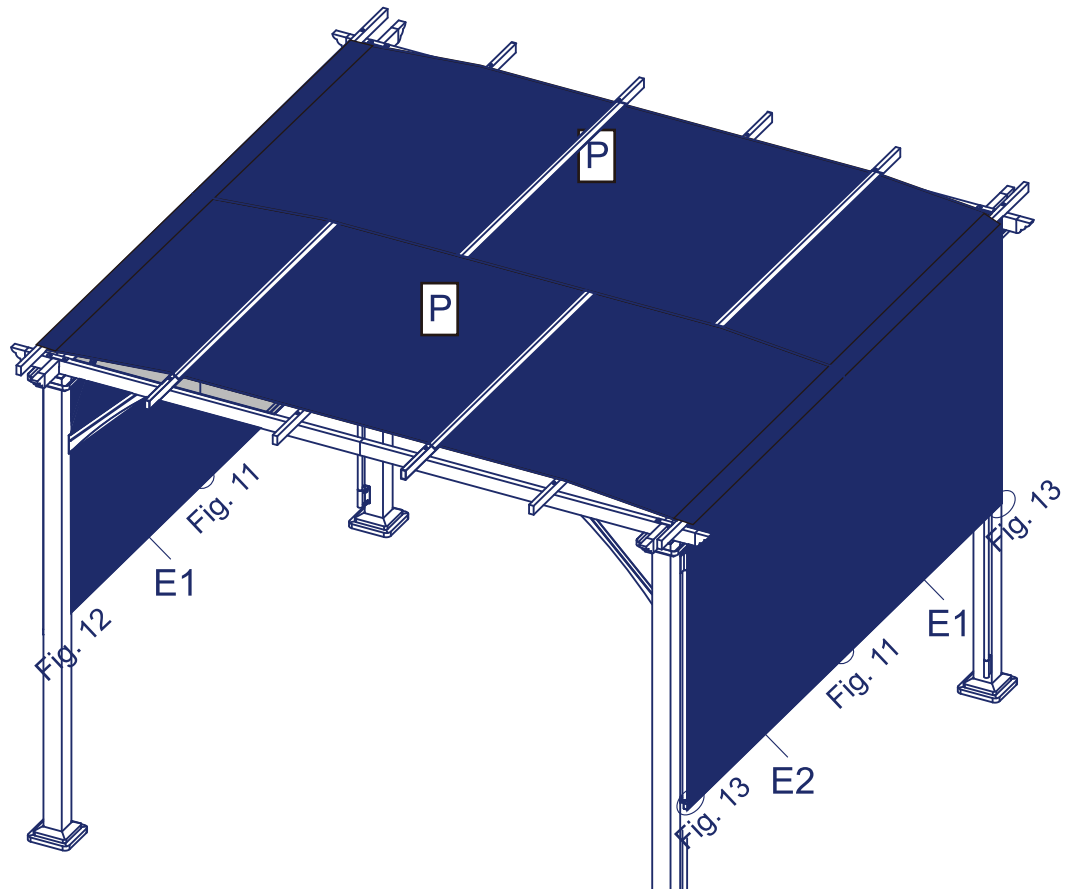
9. Use Bolt (M6x55) CC to assemble Roof Tube D1/D2 and Cross Beam B1/B2.

Repeat the assemble to connect the other five roof tube.

10. Insert the Bracket M to Guide Tube F. Please make sure to complete this step before next following steps. Then insert the Guide Tube F to Bracket G. Use Bolt (M6x12) AA to assemble Bracket G and Post A1/A2. Repeat the assemble to connect the other three guide tube.

## Assembly (continued)

### STEP 5. Attaching the canopy



11. Insert the Pulling Rod E1 to Pulling Rod E2.

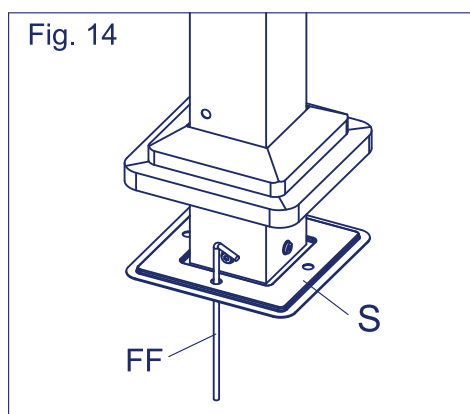
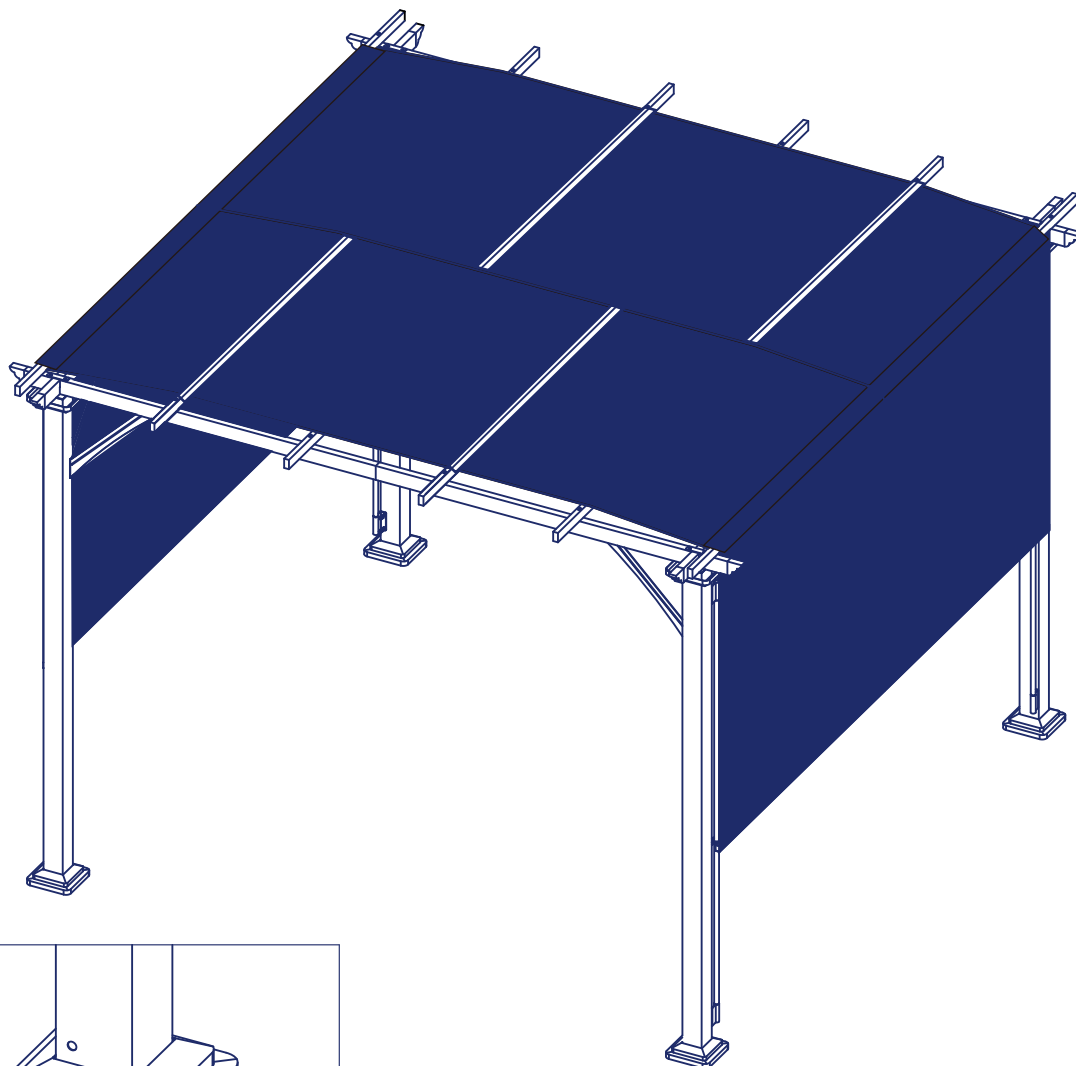
12. Pass the Shade Fabric P through the Roof Tube D1/D2 in turn as above diagram. Make sure Cross Beam C1/C2 on the edge support the Shade Fabric underneath. Insert the Pulling Rod E1/E2 to Shade Fabric. After assembled, please pull the Shade Fabric, make sure it runs smoothly.

13. Use Bolt (M6x12) AA to assemble Bracket M and Pulling Rod E1/E2.

# Assembly (continued)

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## STEP 6. Finish installation



14. Hammer Anchors FF through one of the holes at each post base, into the ground to stabilize the gazebo.

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